

APR 09 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-588-011
Job Sheet 174874



Part No: D350-588-011

Job Qty: 3 ea

Part Name: Aft Door Fwd Hinge Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 3/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG DSI9690 REV A , DSI9760-011 REV A , D350-588 REV D IPP Rev:M 04.08.31 Added D2690-17 KJ/JLM
IPP REV:G 14.04.28 AS PER DSI9690 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	3/16/18	3/16/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 8 APR 09 2018
110	Packaging	3 pcs	3/16/18	3/16/18	0.00	0.00	Packaging1-3		DAS 8 APR 09 2018
120	QC	3 pcs	3/16/18	3/16/18	0.00	0.00	QC4		DAS 8 APR 09 2018
125	DC	3 pcs	3/16/18	3/16/18	0.00	0.00	DC		
130	Packaging	3 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1		
140	QC21-FG	3 Ea	3/16/18	3/16/18	0.00	0.00	QC21		DAS 21 9-05 APR 11 9 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-588-011 CHG002
Descriptions:

0023 24

Fg022 sold x1



Container No: S059186



Part: D350-588-011

Job No: 174874

Serial No/Batch: S059186

Revision:

Inspector:

DART Aerospace Ltd.
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R7	Screw	6 Ea (2 ea)	90-Start up Operation	Fm128403-4
AN526C832R8	Screw	24 Ea (8 ea)	90-Start up Operation	Fm128903 Fm129700 X16
AN526C832R9	Screw	24 Ea (8 ea)	90-Start up Operation	5006315XM 5015690 X5
D2143	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	F152427
D2144	Hinge Doubler	3 Ea (1 ea)	90-Start up Operation	F150721
D2150	Packer Doubler, Hinge	6 Ea (2 ea)	90-Start up Operation	F121848
D2151	Packer Doubler	6 Ea (2 ea)	90-Start up Operation	F152281x4 F15628 X2
D2153	Door Prop	3 Ea (1 ea)	90-Start up Operation	5047796
D2154	Bracket, Stud	3 Ea (1 ea)	90-Start up Operation	Fm5323x1 F114213x1
D2237	Striker Plate	6 Ea (2 ea)	90-Start up Operation	5051680
D2461-0870	Neoprene D Seal-87"	3 Ea (1 ea)	90-Start up Operation	5040987
D2463-0870	1/2" Seal-87"	3 Ea (1 ea)	90-Start up Operation	F1627312 5040987 X1
D2583	Latch Bracket	6 Ea (2 ea)	90-Start up Operation	5038471
D2585	Latch Clamp	6 Ea (2 ea)	90-Start up Operation	5038640
D2586	Door Latch	6 Ea (2 ea)	90-Start up Operation	5021323
D2587	Door Plug	3 Ea (1 ea)	90-Start up Operation	5038352
D2589	Keys, Key Chain	3 Ea (1 ea)	90-Start up Operation	F132942
D2690-17	Cable	3 Ea (1 ea)	90-Start up Operation	F156771
D2857-1	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	5056806
D2857-2	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	5057092
D2858-1	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	F1162847
D2858-2	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	F152277
D5080-041	Striker Plate Assembly	6 Ea (2 ea)	90-Start up Operation	F160680
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	3 sf (1 ea)	90-Start up Operation	5006666
MS20426AD3-4	Rivet	36 Ea (12 ea)	90-Start up Operation	Fm133254
MS20470AD4-5	Rivet, Universal Head	54 Ea (18 ea)	90-Start up Operation	5018306
MS21042L08	Nut	54 Ea (18 ea)	90-Start up Operation	5054234
MS21042L3	Nut	12 Ea (4 ea)	90-Start up Operation	5038764
MS27039-08-11	Screw	6 Ea (2 ea)	90-Start up Operation	Fm138336-10
MS27039-1-15	Screw	6 Ea (2 ea)	90-Start up Operation	5003923
NAS1149D0363J	Washer	12 Ea (4 ea)	90-Start up Operation	5015269
NAS1149DN832J	Washer	72 Ea (24 ea)	90-Start up Operation	Fm137587-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C1032R7	6	64	0
	AN526C832R8	24	256	0
	AN526C832R9	24	329	0
	D2143	3	17	0
	D2144	3	18	0
	D2150	6	31	0
	D2151	6	26	0
	D2153	3	4	0
	D2154	3	20	0
	D2237	6	46	0
	D2461-0870	3	3	0
	D2463-0870	3	5	0
	D2583	6	64	0
	D2585	6	62	0
	D2586	6	48	0
	D2587	3	30	0
	D2589	3	245	0
	D2690-17	3	24	0
	D2857-1	3	26	0
	D2857-2	3	21	0
	D2858-1	3	21	0
	D2858-2	3	9	0
	D5080-041	6	14	0
	FG-778150-550-ROL	3	420	0
	MS20426AD3-4	36	3,808	0
	MS20470AD4-5	54	3,638	0
	MS21042L08	54	2,880	0
	MS21042L3	12	2,557	0
	MS27039-08-11	6	1,493	0
	MS27039-1-15	6	394	0
	NAS1149D0363J	12	2,871	0
	NAS1149DN832J	72	2,370	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002324	S059184	AN526C1032R7	Screw	fm128403-4	ST326	6
002324	FM128403	AN526C832R8	Screw		ST327	8
002324	S059183	AN526C832R8	Screw	fm129706	ST327	16
002324	S006315	AN526C832R9	Screw		ST327	11
002324	S015690	AN526C832R9	Screw		ST327	5
002324	S059182	AN526C832R9	Screw	s056465	ST327	8
002324	F152427	D2143	Hinge Bracket		ST002	3
002324	F150971	D2144	Hinge Doubler		ST002	3
002324	F121844	D2150	Packer Doubler, Hinge		ST002	6
002324	F152281	D2151	Packer Doubler		ST002	4
002324	S059174	D2151	Packer Doubler	S006410	ST012a	2
002324	S047796	D2153	Door Prop	S047795	ST362	3
002324	F114213	D2154	Bracket, Stud		ST002	1
002324	F145373	D2154	Bracket, Stud		ST002	1
002324	S059173	D2154	Bracket, Stud	f118894-40	ST002	1
002324	S059172	D2237	Striker Plate	S051680	ST004	6
002324	S040917	D2461-0870	Neoprene D Seal-87"	S040911	ST639	3
002324	F166273	D2463-0870	1/2" Seal-87"		ST007	2
002324	S059113	D2463-0870	1/2" Seal-87"	S000900	ST007	1
002324	S059171	D2583	Latch Bracket	S038471	ST481	6
002324	S059169	D2585	Latch Clamp	S038640	ST008	6
002324	S059170	D2586	Door Latch	S031323	ST481	6
002324	S059168	D2587	Door Plug	s038352	ST008	3
002324	S059167	D2589	Keys, Key Chain	F132942	ST008	3
002324	S059166	D2690-17	Cable	F156171	ST009	3
002324	S059165	D2857-1	Hinge Bracket	S056856	ST012	3
002324	S059155	D2857-2	Hinge Bracket	s057092	ST012	3
002324	S059151	D2858-1	Hinge Bracket	f162847	ST012	3
002324	S059150	D2858-2	Hinge Bracket	f152277	ST012	3
002324	F160686	D5080-041	Striker Plate Assembly		ST138	6
002324	S059149	FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	S006666	st417	3
002324	S059147	MS20426AD3-4	Rivet	fm134294	GA007	36
002324	S059144	MS20470AD4-5	Rivet, Universal Head	s018536	ST311	54
002324	S059129	MS21042L08	Nut	s044234	ST303	54
002324	S059128	MS21042L3	Nut	s038764	ST303	12
002324	S059125	MS27039-08-11	Screw	fm138336-10	ST278	6
002324	S059123	MS27039-1-15	Screw	s003923	ST280	6
002324	S059117	NAS1149D0363J	Washer	s015269	ST263	12
002324	S059111	NAS1149DN832J	Washer	FM137587-15	ST264	72

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/9/18 9:26 AM dart.quirion.sonia